



BUN PREMIX – 15 kg

PRODUCT CODE: 4351



PRODUCT DATA SHEET

PRODUCT DESCRIPTION

Millers Foods Bun Premix is a strong bread making flour with just the right levels of enrichment to produce excellent eating bun products. This mix has been formulated for ease of handling in the dough form, and to produce baked goods with superior softness and keeping qualities.

GTIN CODE 9 330389 001345

PACKAGING

Pack Size 15 kg
Bag Style Block bottom, valve filled
Bag Colours Brown Millers Foods bag with cyan details (PMS Process Cyan U)
Bag Construction 2 ply 80gms High Porosity Kraft (Brown)

BATCH IDENTIFICATION

Running Numerical Bag Serial No. & Best Before Date on bags. Batch number for Pallet

PRODUCT CHARACTERISTICS

Appearance Free flowing powder
Colour Off white
Taste Free of offensive taste
Odour Free of offensive odours

CHEMICAL PROPERTIES

Moisture 14.2 % max
Protein 10 % min

QUALITY ASSURANCE

Strict quality control procedures are enforced during manufacture. The manufacturing environment is subject to strict monitoring and control in accordance with HACCP certification requirements.

Final product is sampled and tested for chemical, physical and sensory parameters using internationally recognised testing procedures.

STORAGE AND HANDLING

This product should be kept in a cool, dry, ventilated place free from strong odours.
Packages should not be in direct contact with walls or floors. Stock should be used in rotation.

SHELF LIFE

Under good housekeeping and the suggested storage & handling conditions this product in unopened bags has a shelf

life of nine months from the date of manufacture. See best before details on each bag.

TRANSPORT

All products delivered from Millers Foods are packaged in multi walled paper bags, which are packed on pallets with a pallet cover on the pallet. The pallets are then wrapped with stretch film with a both a plastic and a cardboard top cover. Deliveries are made at ambient temperature using covered delivery vehicles with side curtains.

INGREDIENTS LIST

Wheat Flour, Sugar, Vegetable Oil (Antioxidant 306), Gluten, Iodised Salt, Soya Flour, Emulsifiers (471, 472e, 481), Flour Treatment Agent (300, 920), Enzymes, Vitamins (Thiamin, Folate).

Contains: Wheat (Gluten) and Soya

May be present: Eggs & Milk

NUTRITIONAL INFORMATION

	Average Quantity per 100g DRY MIX		Average Quantity per 100g BAKED PRODUCT*	
Energy	1531	kJ	1161	kJ
Protein	11.13	g	8.44	g
Fat, total	3.48	g	2.64	g
- saturated	0.84	g	0.64	g
Carbohydrate, total	71.76	g	54.40	g
- sugars	10.12	g	7.68	g
Dietary Fibre	3.33	g	2.53	g
Sodium	334	mg	253	mg

*Based on water added at 49 % and weight loss in oven of 11.5 %

All values specified above are averages

MICROBIOLOGICAL INFORMATION

Microbiological Parameters

Standard Plate Count < 50,000 per gm
Yeast & Moulds < 10,000 per gm
Rope Micro Organism < 1000 per gm
Bacillus Cereus < 100 per gm

Disclaimer: Whilst every endeavour has been made to provide accurate information. Millers Foods makes no warranty and accepts no liability that the results will be free from error, or if used, will ensure compliance with the relevant requirements of the Food Standards Code. You should carefully evaluate the accuracy, completeness and relevance of the results for your own purposes



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COUNTRY OF ORIGIN

Made in Australia from local & imported ingredients

MAKE UP PROCEDURE

FORMULA				
INGREDIENTS	15 KG		5 KG	
	kg	gm		
BUN PREMIX	15	000	5	000
DRIED YEAST @ 1.5 %		450		150
WATER @ 58 % (Variable)	7	350	2	450
TOTAL DOUGH WEIGHT	22	800	7	600
NOTE; FOR COMPRESSED YEAST USE AT 3%				
PROCEDURE				
Mixing (Spiral Mixer)	1 st Speed	2 Minutes reverse		
	2 nd Speed	7 - 10 minutes Depending on type of mixer & dough size		
Finished dough temperature		27° - 30° C		
Rest dough on bench for 10 minutes after mixing				
Proof times, Baking Times and Baking Temperatures will vary according to product.				

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