



LIGHT RYE PREMIX – 15 kg

PRODUCT CODE: 4835

PRODUCT DATA SHEET

PRODUCT DESCRIPTION

Millers Foods Light Rye Premix is a premium quality bread mix; blended to produce a light, sour dough flavoured rye

GTIN CODE 9 330389 001413

PACKAGING

Pack Size 15 kg
Bag Style Block bottom, valve filled
Bag Colours Brown Millers Foods bag with grey detail (Pantone 444), Printed product details.
Bag Construction 2 ply 80gms High Porosity Kraft (Brown)

BATCH IDENTIFICATION

Running Numerical Bag Serial No. & Best Before Date on bags. Batch number for Pallet

PRODUCT CHARACTERISTICS

Appearance Free flowing powder
Colour Light brown, with visible flecks of rye bran
Taste Free of offensive taste
Odour Free of offensive odours

CHEMICAL PROPERTIES

Moisture 14.2 % max
Protein 11.0 % min

QUALITY ASSURANCE

Strict quality control procedures are enforced during manufacture. The manufacturing environment is subject to strict monitoring and control in accordance with HACCP certification requirements.

Final product is sampled and tested for chemical, physical and sensory parameters using internationally recognised testing procedures.

STORAGE AND HANDLING

This product should be kept in a cool, dry, ventilated place free from strong odours.
Packages should not be in direct contact with walls or floors. Stock should be used in rotation.

SHELF LIFE

Under good housekeeping and the suggested storage & handling conditions this product in unopened bags has a shelf life of nine months from the date of manufacture. See best before details on each bag.

TRANSPORT

All products delivered from Millers Foods are packaged in multi walled paper bags, which are packed on pallets with a pallet cover on the pallet. The pallets are then wrapped with stretch film with a both a plastic and a cardboard top cover. Deliveries are made at ambient temperature using covered delivery vehicles with side curtains.

INGREDIENTS LIST

Wheat Flour, Rye Flour, Gluten, Iodised Salt, Vegetable Oil (Antioxidant 306), Malted Barley, Soya Flour, Food Acid (330), Emulsifiers (471, 472e, 481), Flour Treatment Agents (300, 920), Enzymes, Vitamins (Thiamin, Folate).

Contains: Wheat (Gluten), Rye flour, Malted Barley and Soya

May be present: Eggs & Milk

NUTRITIONAL INFORMATION

	Average Quantity per 100g DRY MIX	Average Quantity per 100g BAKED PRODUCT*
Energy	1479 kJ	1053 kJ
Protein	13.15 g	9.36 g
Fat, total	2.79 g	1.99 g
- saturated	0.69 g	0.49 g
Carbohydrate, total	67.17 g	47.83 g
- sugars	0.81 g	0.57 g
Dietary Fibre	6.37 g	4.53 g
Sodium	718 mg	511 mg

*Based on water added at 60 % and weight loss in oven of 11.5 %

All values specified above are averages

MICROBIOLOGICAL INFORMATION

Microbiological Parameters

Standard Plate Count < 50,000 per gm
Yeast & Moulds < 10,000 per gm
Rope Micro Organism < 1000 per gm
Bacillus Cereus < 100 per gm

COUNTRY OF ORIGIN

Made in Australia from local & imported ingredients

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MAKE UP PROCEDURE

FORMULA				
INGREDIENTS	15 KG		5 KG	
	kg	gm		
LIGHT RYE PREMIX	15	000	5	000
DRIED YEAST @ 1.5 %		225		75
WATER @ 60 % (Variable)	9	000	3	000
TOTAL DOUGH WEIGHT	24	225	8	75
NOTE; FOR COMPRESSED YEAST USE AT 3%				
PROCEDURE				
Mixing (Spiral Mixer)	1 st Speed	2 Minutes reverse		
	2 nd Speed	7 – 10 minutes Depending on type of mixer & dough size		
Finished dough temperature		27° - 30° C		
Rest dough on bench for 10 minutes after mixing				
Proof times, Baking Times and Baking Temperatures will vary according to product.				

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